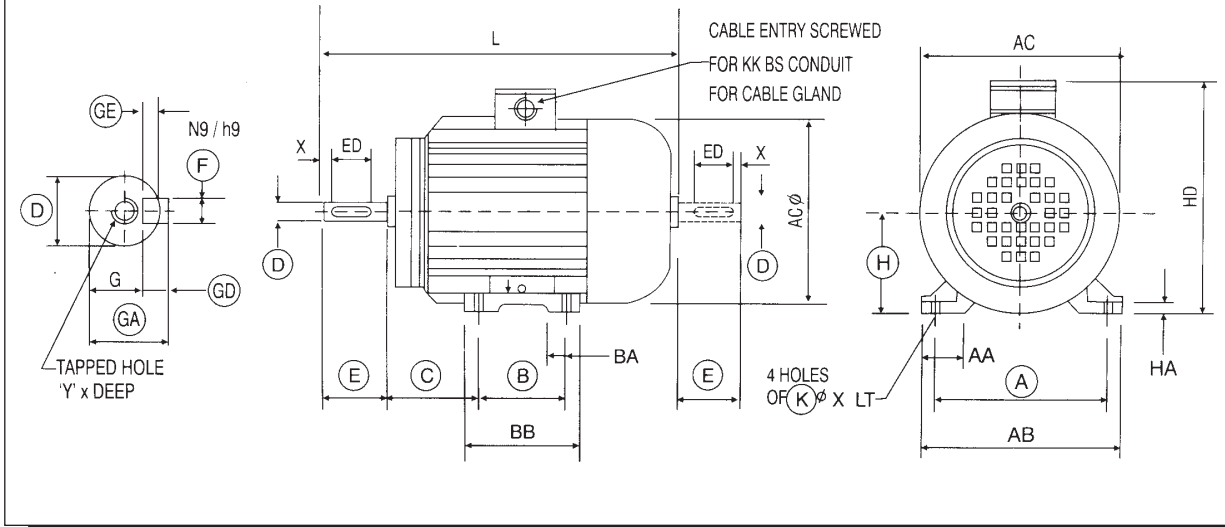


OUTLINE DIMENSION DRAWING FOR 3 PHASE SQUIRREL CAGE TEFC FOOT MOUNTED ALUMINIUM BODY INDUCTION MOTORS FOR AD63 TO AD80 FRAMES



KEY		KEY WAY		SHAFT				FIXING	
GD	F	ED	F	GE	D		H	K	ON
h11	h9		N9	-	k6	j6	-	H14	GR.
6 to 10	3 to 6	30 to 80	4 to 6	upto 3.5	30 to 50	18 to 30	ALL	12	RANGE
-	0	0.300	0	0	+ 0.018	+ 0.009	- 0.500	0	TOL.
0	- 0.030	0	+ 0.030	0	+ 0.002	- 0.004	0	+ 0.036	
0	- 0.036	0	0	0	+ 0.002	- 0.003	0	+ 0.043	
	0	0	0	0	+ 0.100	- 0.008		0	
	0	0	0	0	0	+ 0.008		0	
	0	0	0	0	0	+ 0.002		0	
	0	0	0	0	0	- 0.002		0	
	0	0	0	0	0	+ 0.007		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.009		0	
	0	0	0	0	0	- 0.004		0	
	0	0	0	0	0	+ 0.018		0	
	0	0	0						